## **4166-DEFN Assembly Pictoral**

4166-SPT

4166-10

4166-13

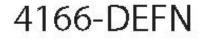
4166-11

4166-12

(2" NPT (M))

## No manual available.

	Item Code	Description
	4166-1	Plastic rotary pump with barbe
	4166-10	Arm and handle for 4166-1 pump
	4166-11	Down tube for 4166-1 pump.
	4166-12	Foot valve for 4166-1 pump.
	4166-13	Bung adapter for 4166-1 pump.
	4166-DEFN	Hand pump with 9.8 ft hose and
	4166-SPT	Spout w/hose barb for 4166-1





## <u>Notice:</u>

Pumps that are used irregularly must be flushed after use with warm water to remove any DEF thereby minimizing the possibility of DEF crystallization DEF hand Pump Maintenance

## Maintenance:

- 1. Remove pump from the drum.
- 2. If pump is locked up, insert the pump into a pail of warm deionized or distilled water and soak it until the pump turns freely.
- 3. For a free-turning pump, insert down tube into a pail of warm deionized or distilled water.
- 4. Cycle at a minimum, 5 gallons through the pump to ensure all crystallized DEF has been dissolved.
- 5. Check all fittings to ensure they are tight.
- 6. Re-insert pump into drum and re-prime.

Warning: Only operate the pump in the direction of the arrow on the side of the pump. Do NOT rotate pump handle backwards. Air will be introduced in to the system and product will crystallize causing pump failure and possible contamination. Leave hose pressurized for next dispense.

4190 Buttress thread Adapter and 4166-13 Bung adapter



