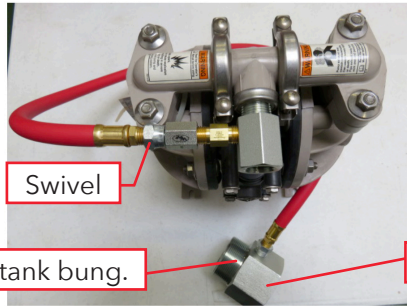


## PR-100 Assembly Instructions

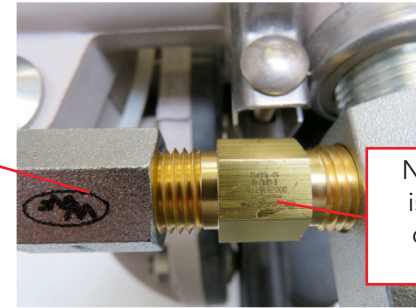


Swivel

Install into tank bung.

Install Fill Cap here.

Assemble with swivel  
end away from relief  
valve, toward hose.



NOTE: Relief valve  
is directional. See  
directional arrow  
(fine print).

### TIM-RELIEF-KIT Field Adjustment procedure:

1. Install kit and pressurize system,
2. Back off valve adjustment until you get oil flow out of valve,
3. Turn in valve adjustment until oil flow just stops,
4. Turn up air pressure to pump and make sure oil does not flow out of valve.