

PR-750, Pressure Relief Kit Assembly Instructions

- 1. Thread 1/2" NPT (M) tee into pump output port (seal with tape/dope).
- 2. Thread pressure relief valve inlet (M) into 1/2" tee (seal with tape/dope).
- 3. Thread hose into pressure relief valve outlet (F) (seal with tape/dope).
- 4. Thread pump into bung adapter into a tank bung.
- 5. Thread 2" NPT (M) tee into an open tank bung (seal with tape/dope).
- 6. Thread 3/8" NPT swivel (M) into 2" tee (seal with tape/dope).
- 7. Thread hose into 3/8" NPT (F) swivel (NO tape/dope required).
- 8. Connect 1/2" tee to system; connect 2" tee to tank fill cap.

NOTE: 750 PSI opens the internal relief valve and routes the oil into the tank via the 2" tee.



PR750-ASSY-INST

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