

ROTH TANK DEF PACKAGES

Prepared by:

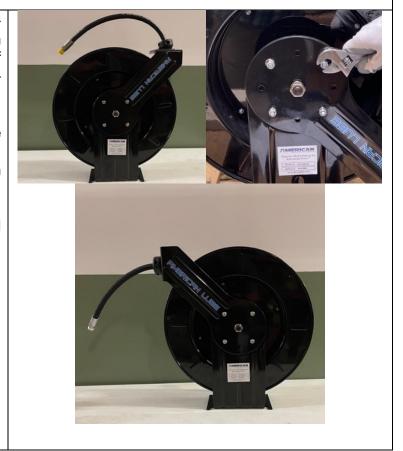
American Lubrication Equipment Corporation



Reel Adjustment

Because the DEF Reel arm (DEF-52H33S) comes pre-installed with the position of the arm opposite of the plate, you will need to reposition base of the arm

- Pull the hose a few feet to create a lockout
- Take and remove the four bolts in the arm in the image
- Rotate the position of the arm
- Place all four bolts back in and tighten up with wrench





- Start with putting the tank onto tank base.



- Remove the DEF pump from the box and place the bracket hook on the front side of the Roth tank lip.





Place the reel bracket onto the tank (adjust the reel bracket to sit in the middle of the tank)

- Use the bolts and clamps that come with the reel mount bracket
- Bolt the reel to the bracket





Install the strain gauge in the port in front of the bracket



- Take the DEF-40A and thread into the 4195
- Thread the 4197 into the port behind the bracket
- Take the DEF-34A and attach it to the DEF-40A



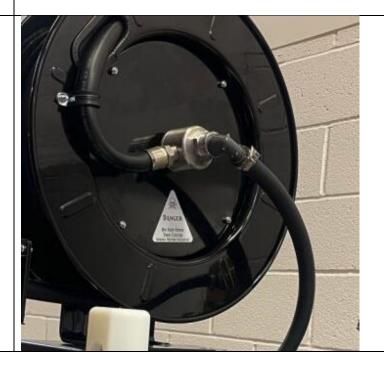


- Pull the suction hose and attach it to the DEF-34A to the inlet of the DEF pump



- Place the Grey DEF-REEL-ELL (Elbow) on the inlet swivel on the reel.
- Pull the delivery hose with hose clamp and attached to the Reel Elbow

Cut inlet hose if needed





- Run the delivery hose under the bracket, slide the hose clamp on the hose and attach to the outlet port on the Def pump

Cut the outlet hose if needed



- Pull the DEF-49
- Slide the protective sleeve on the hose
- Attached the swivel to the DEF-49
- Attached hose to the swivel







If you have any question or concerns, please contact us at Customerservice@americanlub.com