

ASSEMBLY INSTRUCTIONS FOR GRAVITY FEED SYSTEM

Prepared by:


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Purpose:

The Purpose of the document is to outline the steps to be taken when assembling Cubetainer Stackable Gravity Feed (G.F Series) Tanks.

Tools Required:

- 1/2” Wrench or crescent wrench
- 9/16” Wrench or crescent wrench
- Utility Knife
- Flathead Screwdriver
- Channel Lock Pliers

| Assembly | |
|--|---|
| <p>Screw the threaded end of each pipe leg into the couplers on the under-side of the stand base</p> |  |

Assembly

Attach drip tray to front of stand.
Leave ample space for your
container below for the drain
valve.



**NOTE: Handle drip tray screens
with care outside edges are sharp.
WEAR gloves when handling drip
tray screens.**

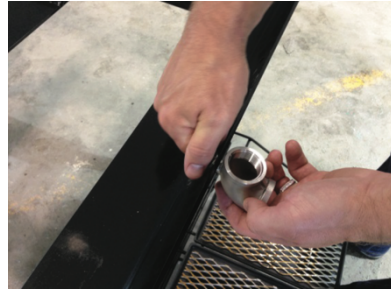
Place drip tray insert pans w/
screen into the drip tray holder
space.



Assembly

Attach elbow kit(s) to front of the stand base, using a ½ wrench.

*Repeat if necessary.



Stack all the tanks vertically on stand. Tanks will interlock snugly, resisting any pressure front-to-back, or side-to-side.



Assembly

NOTE: Openings on drain port and elbow kits are 1" NPT. All threaded fittings must be coated with sufficient pipe thread sealant to prevent leakage.

Install valve directly into bottom tank drain port. Install additional valves into elbow kits on stand.



NOTE: Sufficient coat of all-threaded should be applied to the fittings.

Install poly elbow(s) into stacked tank drain port(s). Angle the elbows to a 5 o'clock position



NOTE: Sufficient coat of all-threaded should be applied to the fittings.

Install poly union(s) into the elbow kit(s). The elbow should stop at a 11 o'clock position.



Assembly

Cut to length and attach the clear poly tubing to the barbed ends of the poly elbow(s) and poly union(s).

Secure the tubing using hose clamps on each end of the connection.



1/4 fill each tank

MAKE SURE TO CHECK EACH FITTING FOR LEAKS.

Fill each tank.



Assembly



If you have any question or concerns, please contact us at Customerservice@americanlub.com