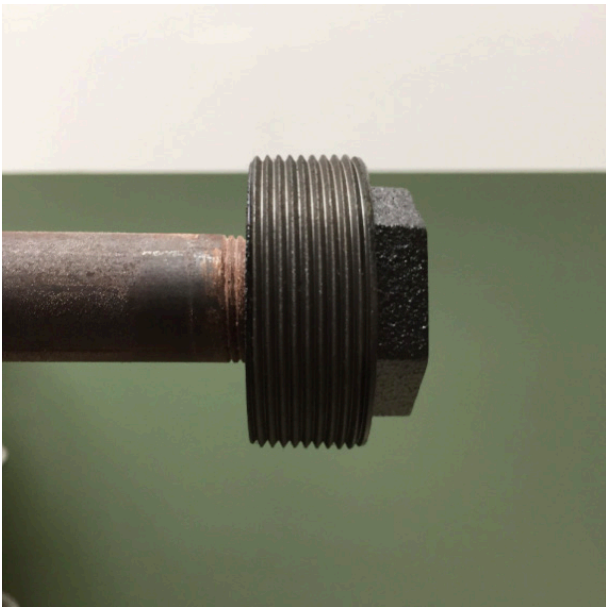


Pump secured on TIM-461-B with 612999-HARD, TIM-461-B secured with TIM-732-HDWR to Cart



TIM-4418-16S and TIM-730-1 come out the same side of pump



Screw and tighten the upper end of downtube into bottom of double-tap bushing. This fitting must be taped and pipe doped.

Screw and tighten check valve to lower end of downtube. Be sure flow direction is correct (do not screw downtube into the notched end). This fitting must be taped and pipe doped.



Screw and tighten 3/4" street elbow into top of double-tap bushing. This fitting must be taped and pipe doped.

Screw and tighten 3/4" male camlock fitting into the above street elbow. This fitting must be taped and pipe doped.



Screw and tighten double-tap bushing into 2" hole in top of drum. (Please note the double-tap bushing does not need to be taped or doped at the drum connection as this just holds the downtube into position and keeps containments out). The second bung adapter cap on the drum must be opened slightly so as to not draw a vacuum on the drum itself. Connect camlock fittings.